ENHANCE SENSORIAL PERFORMANCE

FARMALTM multi-functional bio-polymer



Enhance look and feel with simple label appeal

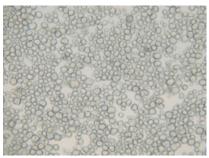
Ingredion's FARMALTM range of starches are non-ionic, bio-based polymers used to enhance aesthetic and sensorial attributes with simple label appeal. Effective oil absorbers, FARMALTM starches can help reduce undesirable greasiness and oiliness in heavy cream and lotion formulations, as well as make-up and body powders. The bio-based FARMALTM range of bio-polymers, provide higher oil and moisture absorbency in comparison to other powder-based products such as talc.



Versatile skin care performance

Our FARMAL[™] bio-polymer range includes two very versatile ingredients which can be used for a variety of personal care applications. FARMAL[™] CS 3757 corn starch and FARMAL[™] 21T tapioca starch can act as bulking agents, moisture absorbers and active carriers.

FARMAL™ CS 3757



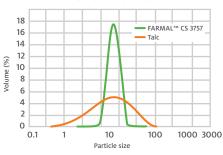
TALC



TALC ALTERNATIVE IN POWDER APPLICATIONS

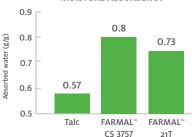
FARMAL™ CS 3757 and FARMAL™ 21T bio-polymer both provide an alternative to talc. FARMAL™ CS 3757 and FARMAL™ 21T bio-polymer offer effective oil and moisture absorbence thanks to their uniform particle size.

PARTICLE SIZE DISTRIBUTION



0.65 0.62 0.66 0.56 0.56 0.56 0.56 0.57 7.21 Talc FARMAL SAME FARM

MOISTURE ABSORBENCY



FORMULATOR BENEFITS

- · Bio-based polymer
- · Gentle on skin
- Mitigate oiliness in creams and lotions
- Non-irritating carrier and vehicle for actives
- · Effective oil absorbent
- · Mattifying agent
- Direct replacement for talc
- · Versatile sensory modifier
- Ease of formulation

GET STARTED TODAY

With Ingredion you can talk everyone's language.

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FORMULATING SUGGESTIONS

Recommended for use in raw, granular form. Usage levels can be adjusted based on customer formulation.

- >0.5% in creams and lotions to mitigate oiliness
- >4.0% in creams and lotions as viscosity builder
- >15% in loose or compact powder applications

POWDER APPLICATIONS

- Baby powder
- Body powder
- Foot powder
- Loose and compact makeup
- Colour cosmetics
- Dry shampoo

SKIN CARE APPLICATIONS

- Creams and lotions
- Facial cleansing products
- Bath products
- Deodorants



Developing ideas.

Delivering solutions:

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